

## Customer Information

Contact Name

Company

Phone

Email

End User

Program Name

## Application Type

Dual Ped

Robot

Ped

## Electrode Details

Female

Male

## Nose Type

A

B

Other

Specify

## Transformer #

MFDC

Hardwired

Robifix

Multicontact

## Plant Voltage

## Robot Mount

Top

LH

RH

Rear

Bottom

Robot Type/  
Model  
Robot  
Payload (kg)

## Bracket Insulation

Yes

No

Robot  
Controller  
Software  
Version

## Servo Actuator

CenterLine

Diakont/Kinegge

Tolomatic

## Equalizing Unit Required on Dual Ped or Side Kick

Yes No

Servo

OHMA

FX

## For Fanuc Controller

40 amps

80 amps

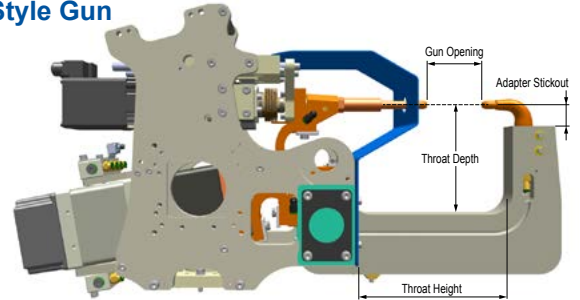
## Adaptive

Yes No

## Force Feedback

Yes No

## C Style Gun



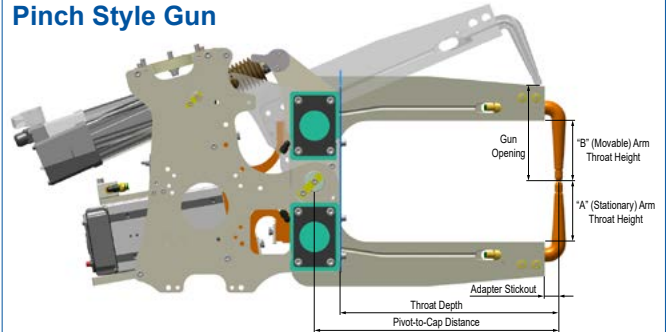
Throat Depth

Throat Height

Gun Opening\*

\*Must be  
under 135 mm

## Pinch Style Gun



"A" Arm Throat Height

"B" Arm Throat Height

Throat Depth

Gun Opening

## Water Hose Colour

Water In

Water Out

If not specified, CenterLine standard  
colours (Green In / Black Out) will be  
used.

## Metal Specs/Type

Stackup

## Port Quantity

## Port Size

## Cooling Circuit

Parallel

Series/Parallel

## Manifold

Aluminum

Brass

Metal Types

## Duty Cycle & Weld Schedule

Number of Welds / min.

Number of Long Strokes / min. (Full  
gun opening)

Number of Short Strokes / min.  
(Partial gun opening)

Max. Weld Force

Max. Weld Current

Weld Time (ms)

Total Squeeze (hold) Time (Weld,  
Cool, Hold)

Comments:

Note: Customer supplied or CenterLine weld schedule. If not specified,  
CenterLine weld schedule will be used.