

Quick Change Electrode Assembly

General Replacement Instructions

These instructions may vary depending on the equipment.

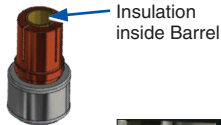
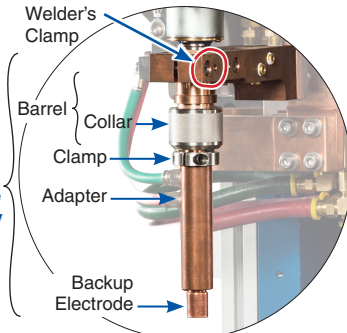
1 Follow standard procedures to disconnect water services to this assembly.

2 Loosen the welder's Clamp.

3 Check the rear of the Barrel to verify that insulation is on the internal diameter and inserted to the bottom of the opening.

4 Insert the new Assembly onto the weld actuator rod by pushing it until it bottoms out.

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5 While the welder's Clamp is loose, the Adapter assembly can be rotated to orient the water holes in the desired position.

6 Tighten the welder's Clamp.

7 To install the Adapter & Clamp into the Barrel, rotate the Adapter until the Locating Pin seats inside the Notch in the Barrel. Then, **firmly** hand tighten the Collar.

Note: Insufficient tightening may lead to the connection coming loose over time, which may affect weld quality.

8 Re-establish the water services to the Adapter and check that all connections are tightened to recommended specifications.

