Pin Replacement Procedure
(Not applicable to Clamp Mount or SXZR Assemblies - refer to User Manual)

1. Use the Spanner Tool (provided with your equipment) and a wrench to loosen the Lock Pin from the used Weld Pin.

2. Remove the Connecting Rod Assembly and Lock Pin and set them aside for future use. Discard the used Weld Pin.

3. Apply 3 drops of Loctite® 243 Threadlocker to the threads on the Lock Pin. Note: Excess adhesive may make it difficult to remove the Lock Pin.

4. Using the Spanner Tool, thread the Connecting Rod Assembly and Lock Pin onto the new Weld Pin.

5. Use a Torque Wrench and a 17 mm Deep Socket to tighten the Lock Pin and Connecting Rod Assembly. Note: Do not over tighten! Maximum 30 in./lbs (3.4 Nm). Very Important: After tightening, ensure that the Connecting Rod Assembly is tight and cannot move or rotate relative to the Weld Pin.

6. Apply a small amount of Magnalube-G (or equivalent) grease to the weld pin O-Ring.

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