Quick Change Electrode Assembly

General Replacement Instructions

These instructions may vary depending on the equipment.

1. Follow standard procedures to disconnect water services to this assembly.

2. Loosen the welder’s clamp.

3. Check the rear of the Barrel to verify that insulation is on the internal diameter and inserted to the bottom of the opening.

4. Insert the new Assembly onto the weld actuator rod by pushing it until it bottoms out.

5. While the welder’s clamp is loose, the Adapter assembly can be rotated to orient the water holes in the desired position.

6. Tighten the welder’s clamp.

7. To install the Adapter & Clamp into the Barrel, rotate the Adapter until the Locating Pin seats inside the Notch in the Barrel. Then, hand tighten the Collar.

8. Re-establish the water services to the Adapter and check that all connections are tightened to recommended specifications.